



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

Mat 5081452
D4146-1
Job Sheet 175838



Part No: D4146-1

Job Qty: 12 ea *15*

Part Name: Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: *June 15* 4/20/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 10-10-05 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Machining-2		<i>M.P. 18/06/15</i>
100	Doosan	12 pcs	4/20/18	4/20/18	0.27	4.80	Doosan		<i>M.P. 18/06/15</i>
120	QC	12 pcs	4/20/18	4/20/18	0.00	0.00	QC8		<i>18/06/15</i>
130	Packaging	12 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-2		<i>JUN 15 2018</i>
140	QC21-SA	12 Ea	4/20/18	4/20/18	0.00	0.00	QC21		<i>18/06/15</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	1.9992 ft (.1666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	2	17	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fitting	0.290Inches + 0.006 - 0.001	0.293 0.289	Diameter	
2	Fitting	0.810Inches ± 0.010	0.810 0.800		
3	Fitting	0.550Inches ± 0.010	0.551 0.540	Diameter	
4	Fitting	0.470Inches ± 0.010	0.467 0.460	Diameter	
5	Fitting	0.330Inches ± 0.010	0.335 0.320	Diameter	
6	Fitting	0.063Inches ± 0.010	0.065 0.053		
7	Fitting	1.790Inches ± 0.030	1.790 1.760		
8	Fitting	1.700Inches ± 0.030	1.715 1.670		
9	Fitting	1.590Inches ± 0.030	1.590 1.560		
10	Fitting	1.190Inches ± 0.030	1.195 1.160		
11	Fitting	0.840Inches ± 0.030	0.843 0.810		
12	Fitting	0.810Inches ± 0.030	0.813 0.780		
13	Fitting	0.500Inches ± 0.030	0.500 0.470		
14	Fitting	0.539Inches ± 0.010	0.532 0.529	Diameter	

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Container No: S081500



Part: D4146-1

Job No: 175838

Serial No/Batch: S081500

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/15/18